

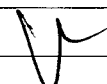
Work Order ID 148178

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Item ID: D4150-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Attachment Arm Assembly
 Start Date: 7/11/2016 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 7/13/2016 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4150	B

100		0.00							
100									
Small Fab	Memo	0.15							
Small Fab	1- Assemble as per dwg								

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.03							
Quality Control									

120	Identify as per dwg & Stock Location: <u>Sto90A</u>	0.00							
120									
Packaging	Memo	0.01							
Packaging									

JUL 07 2016
16/07/11
DAS 36 9-89
DAS 38 9-89
JUL 12 2016
DAS 6 9-89
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Item ID: D4150-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Attachment Arm Assembly

Start Date: 7/11/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 7/13/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.13							
Quality Control									

DAS
21
9-89 JUL 12 2016

Picklist Print

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Work Order ID: 148178

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Parent Item: D4150-041

D4150-041

Parent Item Name: Attachment Arm Assembly

Start Date: 7/11/2016

Required Date: 7/13/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C13A		Purchased	No			100	Each	57.0000	2	16			
AN3C13A									**				
Bolt													

Location	Loc Qty	Loc Code
GA	4	
M134475	4	
ST349	53	
M133988	15	
M134537	18	
M135046	20	

D4150-1		Manufactured	No			100	Each	17.0000	1	8			
D4150-1									**				
Arm													

Location	Loc Qty	Loc Code
ST086	5	
143349	5	
ST090A	12	
145918	12	

D4150-3		Manufactured	No			100	Each	56.0000	2	16			
D4150-3									**				
Arm Plate													

Location	Loc Qty	Loc Code
ST087	56	
146023	24	
147698	32	

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Work Order ID: 148178

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Parent Item: D4150-041

D4150-041

Parent Item Name: Attachment Arm Assembly

Start Date: 7/11/2016

Required Date: 7/13/2016

Start Qty: 8.00

Required Qty: 8.00

MS21043-3

Purchased

No

100

Each

1,236.000

2

16

MS21043-3******

Nut

LocationLoc QtyLoc Code

FG	80	
103691	80	
FP001	11	
m130673	11	
GA	291	
m133990	291	
OVER007	400	
m135058	400	
ST302	348	
<u>m134861</u>	348	16
ST304	106	
m131340	106	

NAS1149C0332R

Purchased

No

100

Each

5,080.000

4

32

NAS1149C0332R******

WASHER

LocationLoc QtyLoc Code

FP001	1190	
m132930	1004	
m134073	128	
m134962	58	
GA	141	
m133284	141	
ST266	3749	
<u>m134736</u>	1749	32
m135046	2000	

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